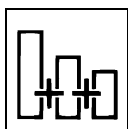
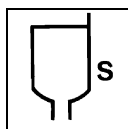




## VETRIVE W TRASPARENTE



1000 g +  
20 g +  
0-30 g



50" FC6 spray  
70" FC6 curtain coating  
ta 25°C



Ø 1,8 – 2,0 mm  
N° coats: 1  
Pressure: 3/4 bar



Suitable for curtain  
coating



Air drying at 20°C  
Tack-free: 120 minutes  
Through-drying: 2 days

Low baking at stages at  
temperatures from 30 to  
150°C

### DESCRIPTION

Waterborne topcoat for glass.

This product is also available pigmented (solid or metallic).

### USE

Suitable for waterborne matt, satin effect on glasses for internal use.

It is available for roller application upon request.

### CHARACTERISTICS

- Good covering power
- Fast drying
- Very good hardness
- Very good chemical resistances
- Good flow

### SUBSTRATE PREPARATION

Application on glass suitably cleaned from any residues of glass processing.

### APPLICATION

- Spray, airless and airmix
- Curtain coating
- Roller: Colours upon request in Tinta Service

### Mixing ratio:

I8089 VETRIVE W TRASPARENTE  
I4794 CAT CV 020 (hardener)  
I3301 GP AU-037 (thinner)

### weight and volume

1000 parts  
20-30 parts  
0-30 parts

Application viscosity at 25°C: 50" FC 6 spray  
70" FC6 curtain coating

In order to achieve the desired viscosity it is possible to add 1-5% of I8184 PI 09 ADDENSANTE (thickening additive).

Ø Air cap by spray: 1,8-2,0 mm

Spray pressure: 3,0-4,0 bar

N° of coats: 1 coat

Quantity of the applied product: 120-160 g/m<sup>2</sup> spray/curtain coating  
80-100 g/m<sup>2</sup> roller

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## DRYING TIMES

### Air drying at 20°C and RH< 65%:

Dust-free:	45 min.
Tack-free:	120 min.
Stackable:	12 hours
Through-drying:	2 days

### Low baking:

Suitable for low baking at stages at temperatures from 30°C to 150°C

Drying times considerably change according to the plant system

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## RECOMMENDED PAINTING PROCESS

Glass substrates

Substrate cleaning

Application of VETRIVE W TRASPARENTE

## TECHNICAL DATA SHEET N° W4401-GB

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