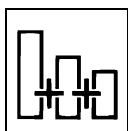
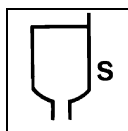




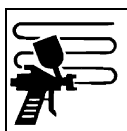
VETRIVE W TRASPARENTE



1000 g +
20 g +
0-30 g



50" FC6 spray
70" FC6 curtain coating
ta 25°C



Ø 1,8 – 2,0 mm
N° coats: 1
Pressure: 3/4 bar



Suitable for curtain
coating



Air drying at 20°C
Tack-free: 120 minutes
Through-drying: 2 days

Low baking at stages at
temperatures from 30 to
150°C

DESCRIPTION

Waterborne topcoat for glass.

This product is also available pigmented (solid or metallic).

USE

Suitable for waterborne matt, satin effect on glasses for internal use.

It is available for roller application upon request.

CHARACTERISTICS

- Good covering power
- Fast drying
- Very good hardness
- Very good chemical resistances
- Good flow

SUBSTRATE PREPARATION

Application on glass suitably cleaned from any residues of glass processing.

APPLICATION

- Spray, airless and airmix
- Curtain coating
- Roller: Colours upon request in Tinta Service

Mixing ratio:

I8089 VETRIVE W TRASPARENTE
I4794 CAT CV 020 (hardener)
I3301 GP AU-037 (thinner)

weight and volume

1000 parts
20-30 parts
0-30 parts

Application viscosity at 25°C: 50" FC 6 spray
70" FC6 curtain coating

In order to achieve the desired viscosity it is possible to add 1-5% of I8184 PI 09 ADDENSANTE (thickening additive).

Ø Air cap by spray: 1,8-2,0 mm

Spray pressure: 3,0-4,0 bar

N° of coats: 1 coat

Quantity of the applied product: 120-160 g/m² spray/curtain coating
80-100 g/m² roller

DRYING TIMES

Air drying at 20°C and RH< 65%:

Dust-free:	45 min.
Tack-free:	120 min.
Stackable:	12 hours
Through-drying:	2 days

Low baking:

Suitable for low baking at stages at temperatures from 30°C to 150°C

Drying times considerably change according to the plant system

RECOMMENDED PAINTING PROCESS

Glass substrates

Substrate cleaning

Application of VETRIVE W TRASPARENTE

TECHNICAL DATA SHEET N° W4401-GB

UPDATED 10/2015

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